PROJECT TRAINING AND SUPPORT



ANTHC DEHE (Tribal Utility Support)

- Project related training/ support
- Technical assistance to communities
- Formal operator training
- Plan review

- Engineers
 - Three Each
- Operation Specialists
 - Three Each
- Technical Writer



Smooth Transition to Community Ownership

- Project plan for operator training
- Comprehensive operator training
- Community specific manuals and operation aids
- Coordination with State RMW Program
- Follow up training and support



Notice to Proceed

- Operator training needs and operator training plan
- Project/Superintendent training role
- Certification requirements
- Project budget



Operator Training

- On the job training
- Start-up/commission
- Transition period
- Performance period
- Manual and Operation Aid Focused
- RMW coordination



Operator Training

- Water treatment and water systems
- Wastewater collection and disposal systems
- Boilers and hydronic systems
- Heating Systems
- Regulations
- Electrical and controls
- Generators
- Community meetings



Operator Training

- Performance based training
- Community verification
- Trainer check



TRAINING	PLAN: Transfer Pumps
Community:	- the
Project #:	
<u>×</u>	Operator identifies critical tank elevations
<u>×</u>	Operator describes transfer pump and pumps operation
$\frac{\times}{\times}$	Operator identifies components and functions in transfer pump control panel.
×	Operator identifies components in tank loyel control panel
\times	Operator demonstrates safe only into control panel
X	Operator demonstrates proper lock out safety procedures
<u>_</u> X	Operator demonstrates proper voltage checks in transfer pump control panel. C 2472/FY 2770/T VOTAGE FROM DZ/UE.
_X	Operator locates pump troubleshooting guide in pump O&M manual
X	Operator demonstrates basic reset of control panel
X	Operator demonstrates hasic knowledge of pump drive and comfortable with serolling through basic menu.
	Operator successfully troubleshoots panel fault # 1 μ
	Operator successfully troubleshoots panel fault ii 2 - 14/A
4_	Operator successfully troubleshoots drive fault # 1
<u></u>	Operator successfully troubleshoots drive fault $ \neq 2 $

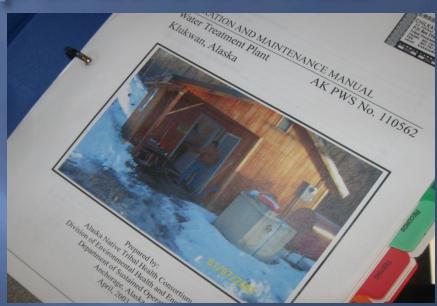
Operator; Date: RICHARD SHIELDS

Trainer: Note

Manuals/Operation Aids

- Manuals tailored to individual systems
- Daily, weekly, monthly and annual checklists.
- P.M. Plan
- Equipment literature

	Raw Water	Piter	Raw Water	Filtered Water	UV254		Ferric Chloride Addition			Process pH (Soda Ash)			
											ma	Food	
Selection.	Delivered	Pressure	NTU	NTU	UV	UV	Dose	Rate	986	Sol	signal	Rate	Rate
1380		140"	.663	.031	.104	1022		.104	5.75		-	-	
					100	.020		101	5.75				
		1804	.478	.031	.102	1020		107	5-85				
		170"	-965	.033	.103	020		-0995	5.85				29
-549		30"	-483	.031	-106	-022		-128	5.85	7:3	1919	1	-
623		42"	-478	.031	-107	-023		.0795	5.95		-	1	-
450		57"	.485	-031	-108	.023		.0795	5.85	10	1	AFFE	100
568		60"	-490	THE REAL PROPERTY.	109	,049		10975	15.32	nes	7	477.0	100
095		73-	,527	1032	112	.022	-	10/24		-			1
908		99	-517	-071	-117	1017		10/8)	5.85				1
286		110"	-519	.031	-113	.019		101	5.85				1
456		12/"		-032	110	1-02/		0965	-				
180		13911	.507	1032	1/12	.022		-096	- Control	_			
779		16211	466	,032	1111	019		-076	-		1000	c 90%	4 45
97		173"	.444	033	0/0/2	0017	-	10/7/	1502	1	B. We		359
							-				13	ne II	SA
							450	1			12/5	5	200





Manual/Operation Aids

- Wall charts
- Extensive labeling

Ferric Chloride Dose Adjustment #1

(by pH)

- Turn off the soda ash injection pump (CFP-1) by turning the HOA switch on the chemical control panel to OFF.
- Adjust the ferric chloride dose until the pH of the raw water pH cell flow dump is 6.1 by adjusting the max capacity of the Grundfos DDA pump.
 - > If the pH at the raw water pH cell flow dump is below 6.1, turn the ferric chloride dose DOWN.
- > If the pH at the raw water pH cell flow dump is above 6.1, turn the ferric chloride dose UP.
- Once the pH stabilizes on the raw water sc200, check the charge of water at the raw water pH cell flow dump. Record the reading.
- 4. Turn on the soda ash injection pump (CFP-1) by turning the HOA switch on the chemical control panel to AUTO.





Training Challenges



Operator Turnover

- Low pay and high expectations
- Talented move on to better paying jobs
- Retraining is required/Resources strained





Increased Complexity

- Basic level of training
- Advanced water treatment
- Automation and controls
- Regulations





Refine Operation

- Improve basic operation past a basic level
- Operating temperatures
- Data and experience driven





Certification vs Operation?

- ADEC Certifications
- Book Based knowledge vs ability to perform task.

 Test to measure out come vs competence running system.

