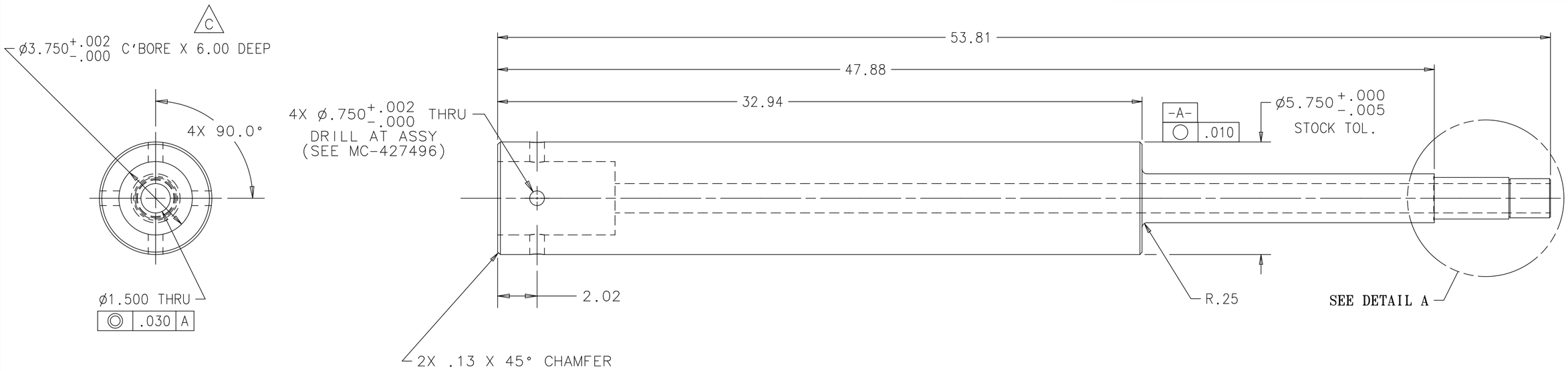
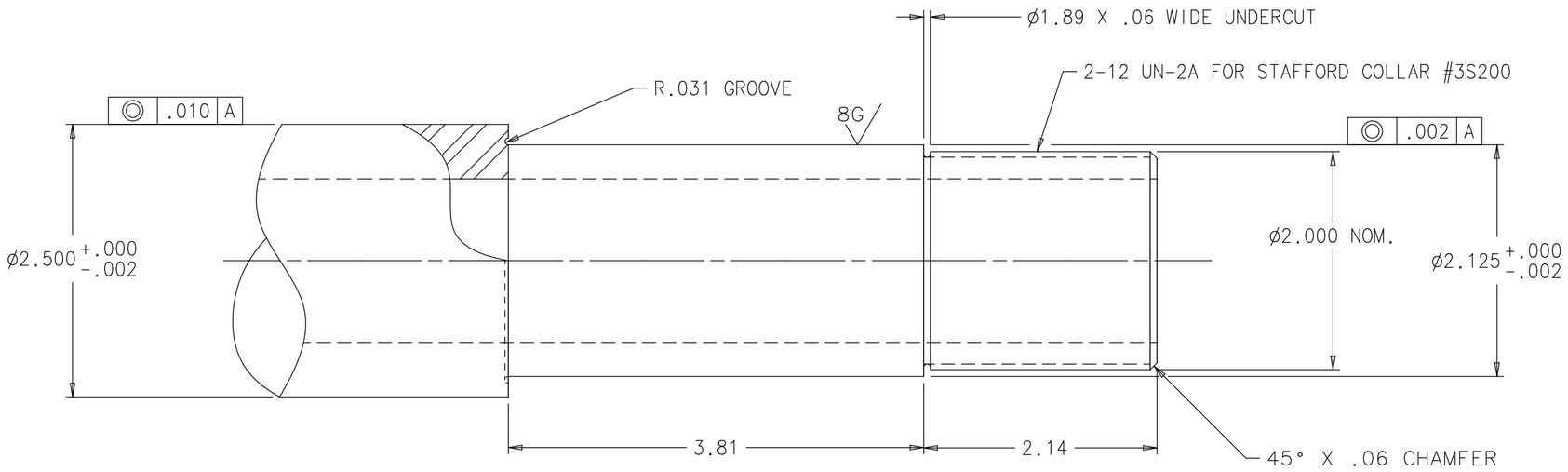
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	53.81 WAS 62.31;47.88 WAS 56.36 32.94 WAS 41.44;2.12 WAS 2.14	G SMITH	30-SEP-2004
		E VILLEGAS	30-SEP-2004
B	MATERIAL CHANGED TO 316 STAINLESS STEEL FROM 1018 CD STEEL	R.STEWART	03-DEC-2010
		M.MCGEE	03-DEC-2010
C	ø3.750 C'BORE DEPTH WAS 4.00 NOW 6.00	R.STEWART	02-MAR-2010
		M.MCGEE	02-MAR-2011





DETAIL A

SCALE 1:1

NOTE: APPROXIMATE PART WEIGHT = 289 LBS.

UNLESS OTHERWISE SPECIFIED		
.XX	.XXX	ANGLES
± .03	± .005	± 1°

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 125
5. DRAWING UNITS: U.S. INCH

ORIGINATOR	E.VILLEGAS	01-DEC-2002
DRAWN	N.GRINNELL	13-JAN-2003
CHECKED	W.CYKO	29-MAY-2003
APPROVED	E.VILLEGAS	29-MAY-2003

USED ON: MD-427551

MATERIAL: ø5 3/4 316 STAINLESS STEEL (B)

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPARTMENT
NUMI, TARGET HALL, TARGET BAFFLE
UPPER MAIN SHAFT

SCALE	DRAWING NUMBER	SHEET	REV
1:4	8875.112-MC-427495	1 OF 1	C

CREATED WITH : Ideas12NXSeries | GROUP: ACCELERATOR MECH. SUPPT.