

Smaller & Sooner:

How a new generation of superconductors can accelerate fusion's development

Dennis Whyte

Z. Hartwig, C. Haakonsen, L. Bromberg, H. Barnard, G. Olynyk, M.
Greenwald, E. Marmor,

MIT PSFC

& Students of 22.63 Fusion Engineering

Fusion Power Associates

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Fusion's development is impeded by its large single-unit cost



- The overnight cost of a fission power plant is $\sim \$4/W$.
- First of kind fusion plants at least $\$10-20/W$
- Which implies that developing fusion reactors at $\sim GWe$ scale requires 10-20 G\$ “per try” e.g. ITER
- Chance of fusion *development* significantly improved if net thermal/electrical power produced at $\sim 5-10$ x smaller i.e. ~ 500 MW thermal.

Steady-state tokamak reactor: robust and compact if the achievable B can be ~doubled from its present limitation of B~5-6 T to B~10 T



- **Reactor/DEMO criteria?**

1) Adequate fusion power areal density $P_f / A_{\text{blanket}} \geq 4 \text{ MW m}^{-2}$

2) High fusion ($Q > 25$) and electrical ($Q_e \sim 5$) gain.

- **High fusion power density and thermal conversion are not optional**

E.g. It would take ITER ~ 1800 years to pay off its principle even if operating 24/7 and selling electricity at 10 c/kW-hr.

Problem? $P_{\text{fusion}} / A \sim 0.7 \text{ MW/m}^2$, water-cooled wall and 20B\$

- **Robustly non-disruptive steady-state scenarios are also necessary**

➤ Plasma pressure (p_{th}), determines the fusion power density ($\sim p_{th}^2$), will be ~ 1 MPa in all reactor designs [1]

➤ So energy density a factor of 4-5 larger than in ITER where damage from disruptions/instabilities seems already unacceptable.

The *development schedule* of fusion power would be greatly accelerated if ‘1st DEMO’ could be designed with two extra criteria



‘1st DEMO’ plant criteria

- 3) *Smallest size/volume, total power output and expense, and,*
- 4) *For the leading tokamak concept, robust steady-state operation.*

- The only way to satisfy all of four these criteria is to increase B which can be seen from the simplified relationships at fixed R/a*

$$\frac{P_f}{A_{blanket}} \sim \left(\frac{\beta_N^2}{q^2} \right) R B^4 \quad , \quad \left(\frac{\beta_N H}{q^2} \right) R^{1/2} B^3 \geq C_{Ignition}$$

Power density

Gain

Doubling B field to ~9-10 T solves the “Catch-22” of initial DEMOs



- **#1: At standard $B \sim 5-6$ T the bracketed “plasma physics” must be pushed to and past intrinsic operational limits (e.g. $q^* \sim 2$, $\text{Beta}_N \sim 5-6$) in order to keep size reasonable, $R < 6$ m.**
- **#2: Yet exceeding any operational limits becomes essentially unacceptable due to reactor pressure/energy density!**
- **Doubling the B field provides x10-16 to simultaneously decrease plasma physics /operational risk (bracketed terms) and size and cost ($\$ \sim R^{2-3}$)**

A new generation of superconductors developed over the last decade allow ~doubling of B_{max} compared to standard NbSn

Sub-cooled high-temperature super-conductors have critical currents with very small degradation versus B field up to ~30 T

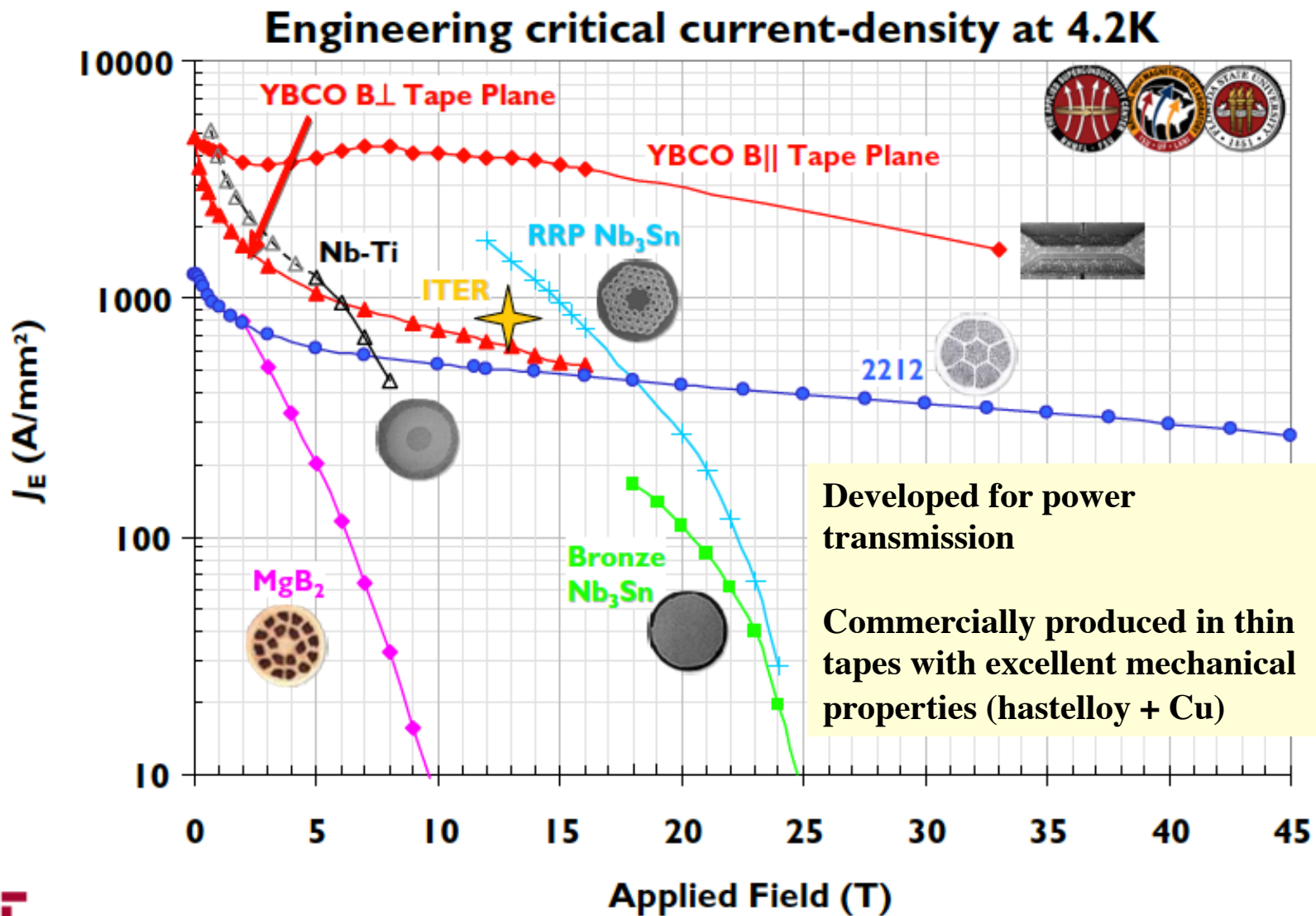
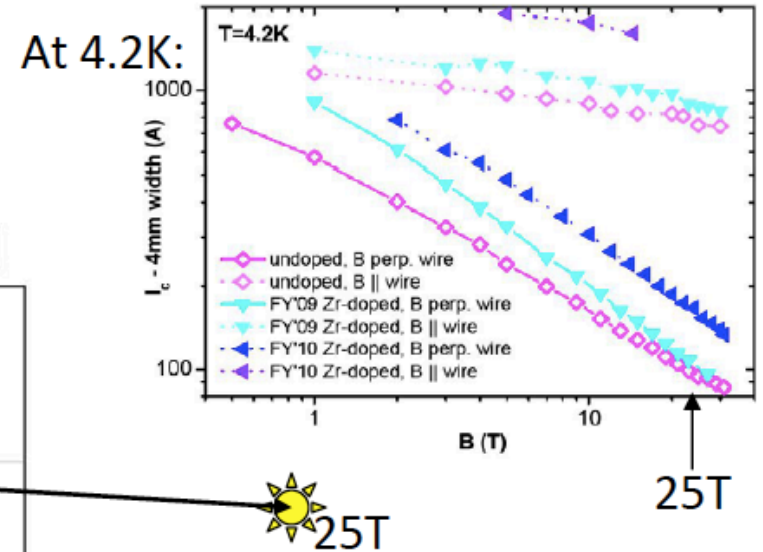
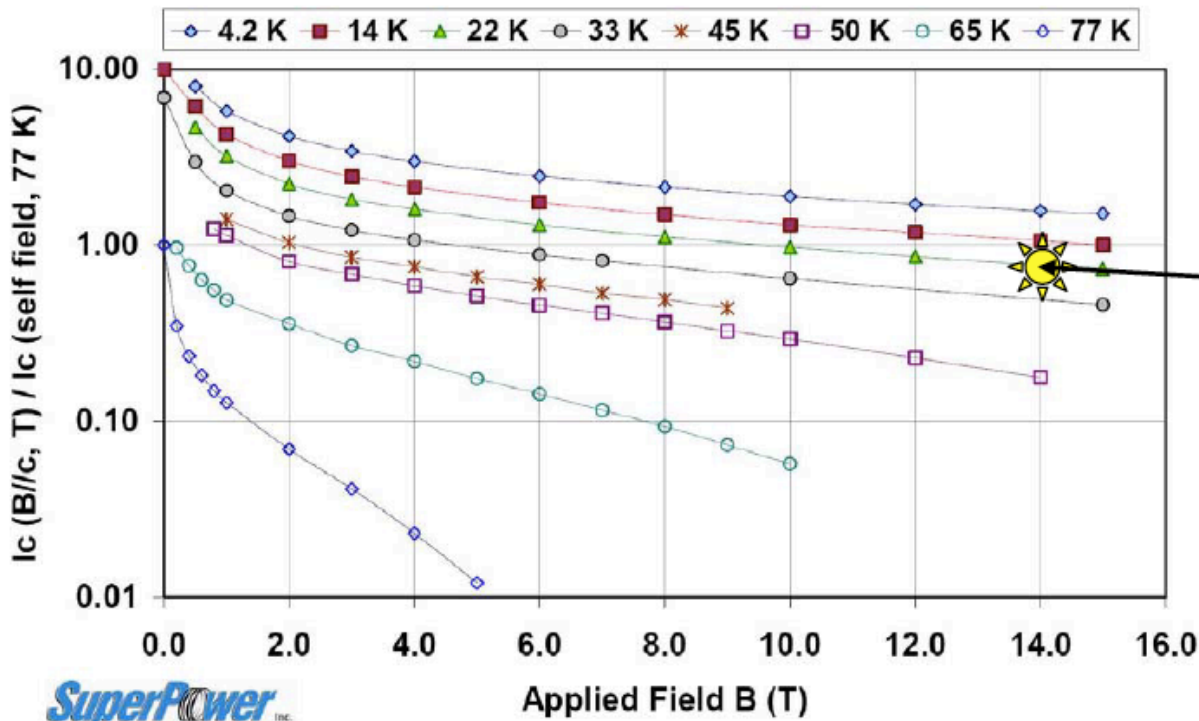


Figure courtesy of National High Magnetic Field Laboratory



HTSC tapes can use intermediate $T \sim 20\text{K}$ (H cooling)

Design B primarily // to tape in high field regions



Our extrapolations yield $J_E \sim 400\text{A}/\text{mm}^2$ @ 25T, 20K. We use $\sim 320\text{A}/\text{mm}^2$



Recent MIT Design Effort*

“Rules”



- Develop a *robust* conceptual design based on YBCO magnets of a high gain, net electricity producing magnetic fusion power plant at substantially reduced total thermal power ~ 500 MW (factor of ~5 reduction from typical designs).
 - No violation of basic core limits: kink, no-wall Troyon Beta, Greenwald to assure stable operation.
 - Fully non-inductive scenarios but robust external control
 - Minimize solid waste
 - Minimize capital cost ~ Surface area of plasma/blanket to assure best fusion economic outlook.
 - $Q_{\text{electric}} > 4$

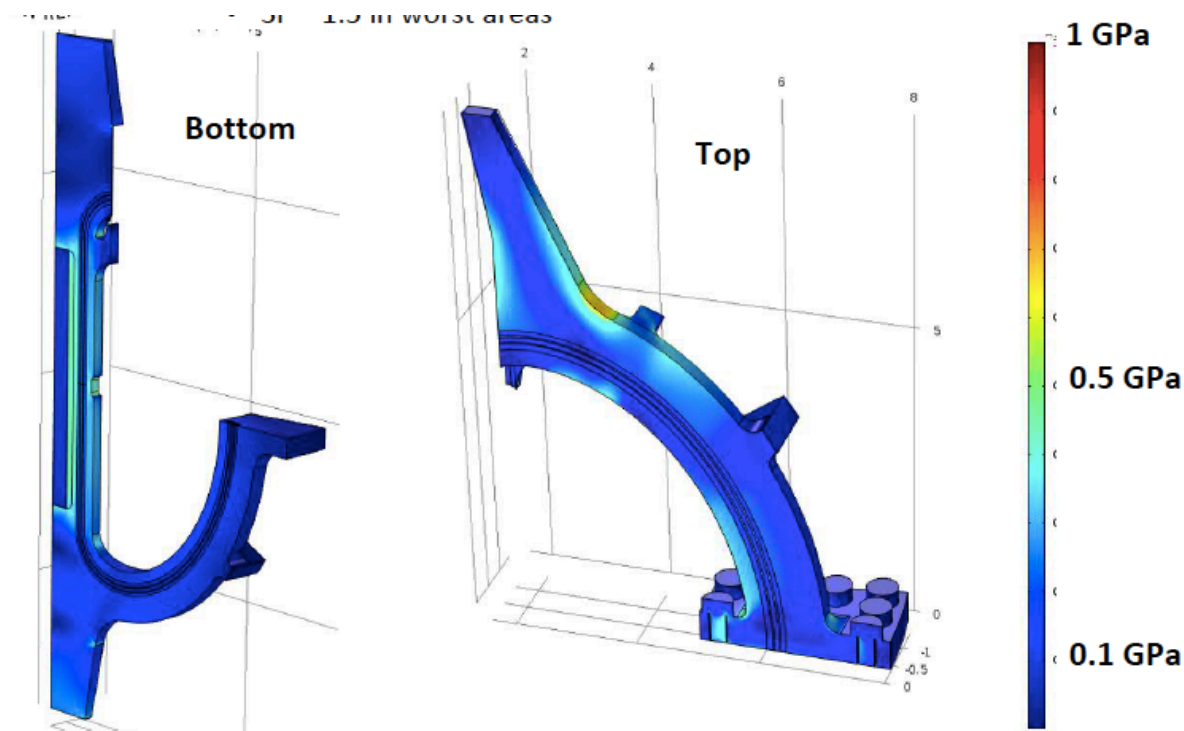
*22.63 MIT fusion design course Spring 2012

Acknowledgements



- **22.63 Design Course Students:**
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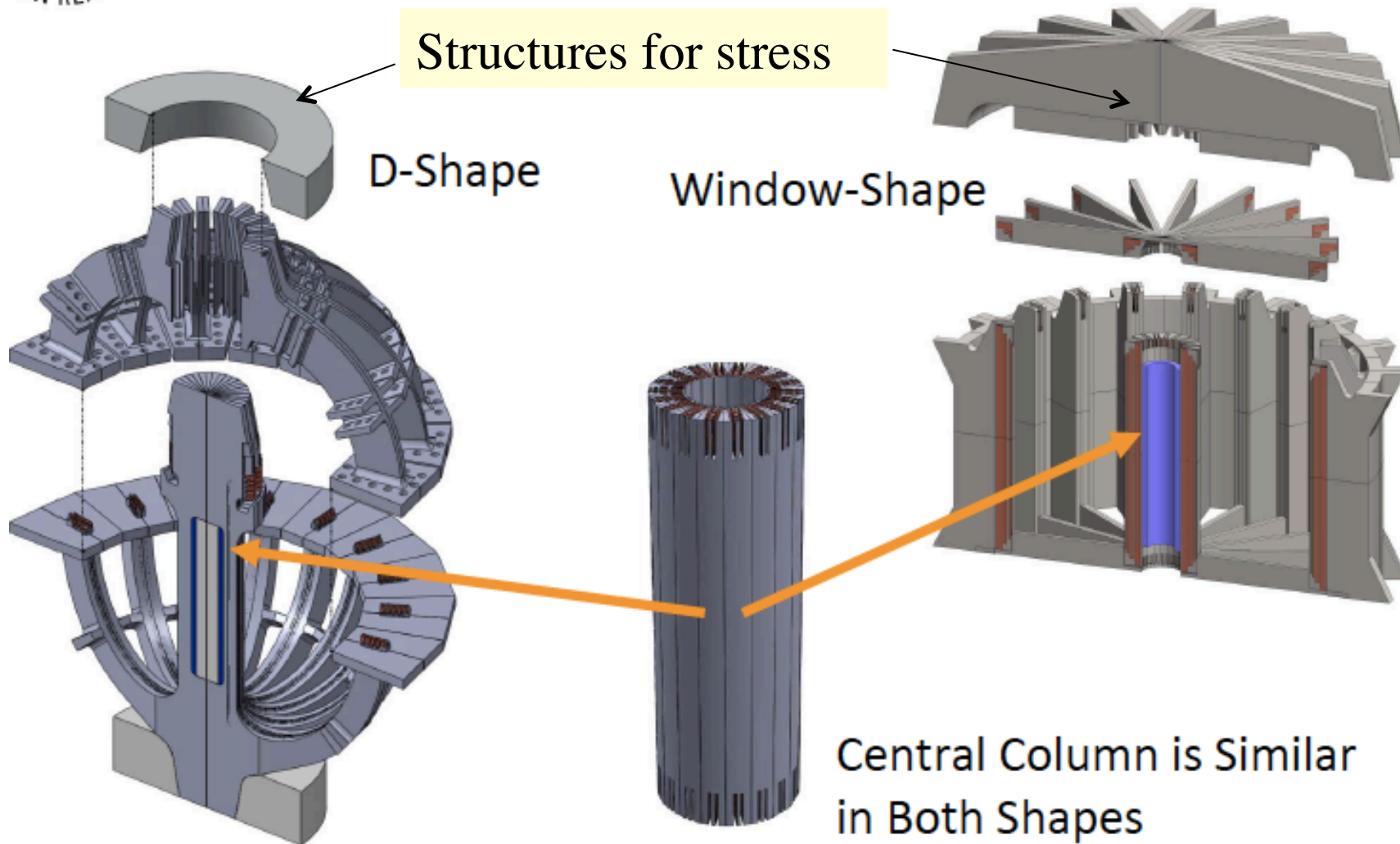
The limitation in B field is set by structural stress limits



- $B_{\text{coil,max}}$ in regime of 20-25 Tesla has been scoped.
- Preliminary design identified options for static stress
 - Dynamics not addressed.
- $B_0 \sim 9.2$ T on axis for $R/a \sim 3$, 1 m shield

HTSC tapes also open the possibility that the SC coils are demountable

Design: low resistance normal joints



Small size permits reasonable cool/warm time for structures during demounting



Different joints design → flexibility vs P_{electric}

	D Shape	Window Shape
Cooling: amount of LN_2	20 trucks (600m ³)	95 trucks (2900m ³)
Cooling: amount of LH_2	6 trucks (180m ³)	30 trucks (900m ³)

	D Shape	Window Shape
Joint dissipation @ LH_2	30 kW	720 kW
Heat radiated from FLiBe	160 kW (@ LN_2) 700 W (@ LH_2)	160 kW (@ LN_2) 700 W (@ LH_2)
Wall plug Electric Power	4.4 MW	52 MW

DEMO-like

FNSF-like

- **Coil shape tradeoffs.**
- **Window-shape: easier design but longer down time + more electric power...use for more FNSF version?**
- **D-shape: more complex design, but quicker changes + lower electric power...more DEMO**
 - Warmup ~ 3 days with dry air
 - Cool down ~1-2 days

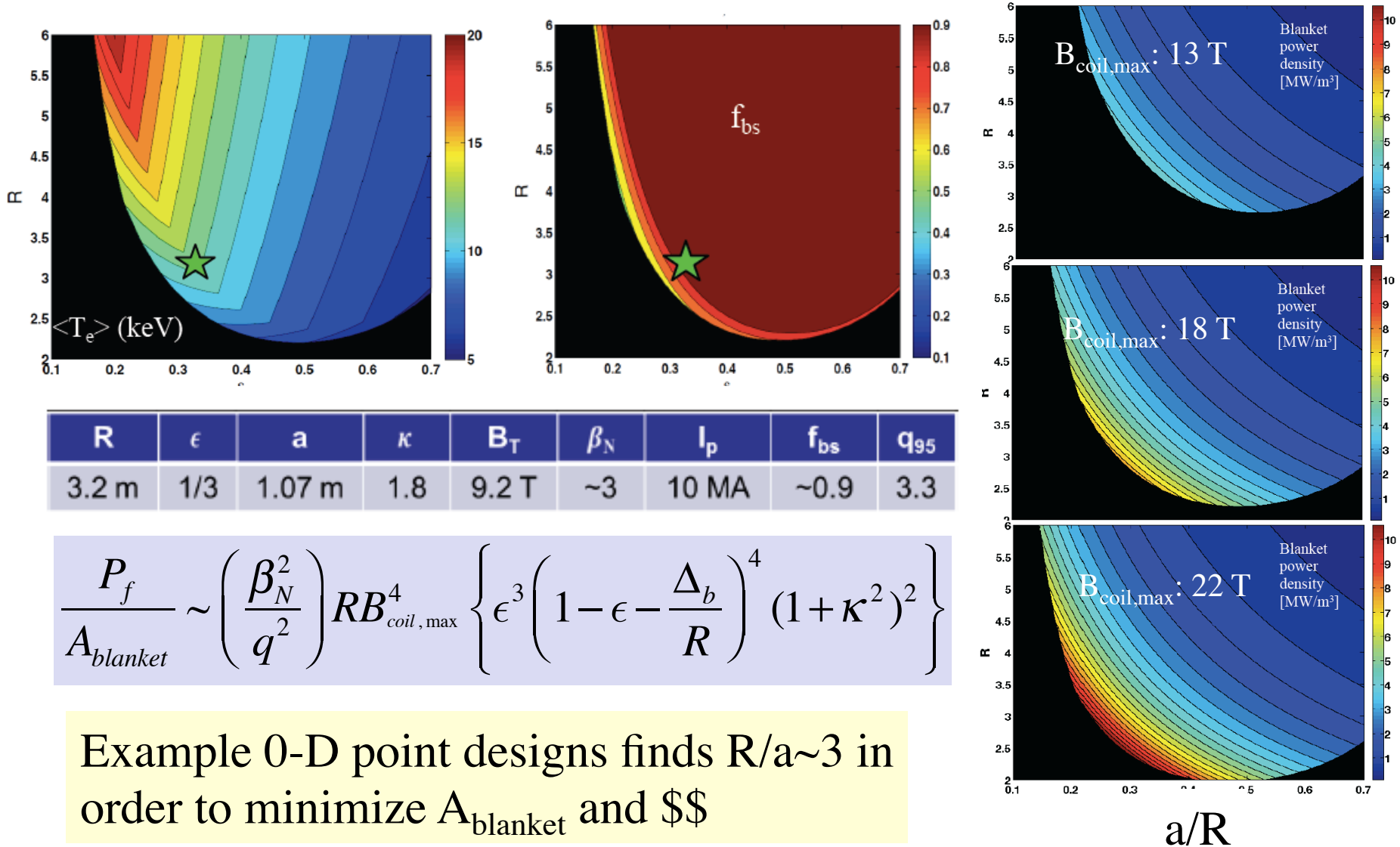


Analysis confirms high-B path to small size, high gain design away from operational limits

Design parameter	Constraint	Limitation
Inboard blanket thickness	$\Delta_b > 0.5 \text{ m}$	TF coil lifetime
Elongation	$\kappa < 5.4\epsilon$	Vertical stability
Toroidal magnetic field	$B_T < B_{T,max} \left(1 - \epsilon - \frac{\Delta_b}{R} \right)$	TF magnetic stress
Edge safety factor	$q(a) > 2.2$	Major disruptions (kink limit)
Density	$\bar{n}_e < \frac{I_p}{\pi a^2}$	Disruptions (Greenwald density limit)
Plasma pressure	$\beta_N = \beta_T / (I_p / a B_T)$ $\beta_N \leq 3$	Peeling/ballooning instability (Troyon no-wall limit)
Under-dense	$\frac{f_{ce}}{f_{pe}} = \frac{0.31 B_T}{\sqrt{n_{20}}} < 1$	Lower Hybrid wave propagation

Simultaneously: $Q_p > 25$, $P_f/A > 3 \text{ MW/m}^2$, non-inductive

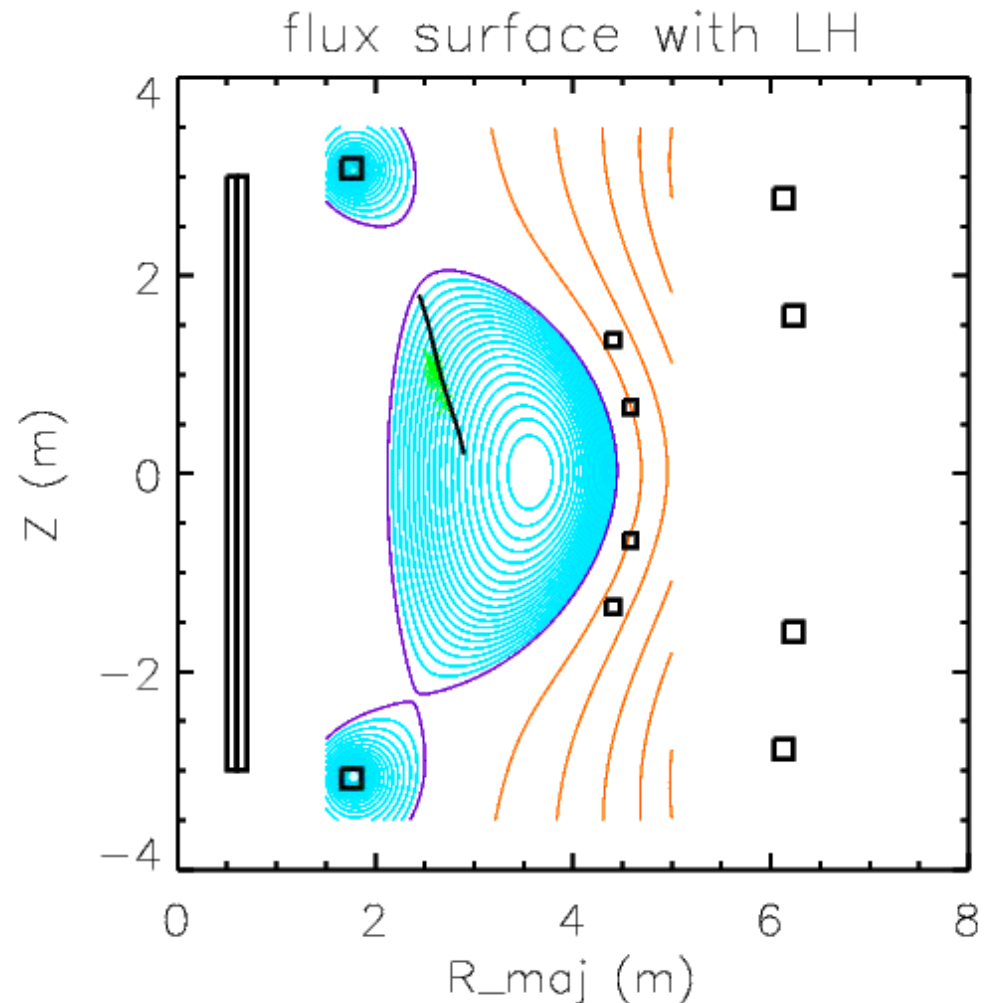
Synergistic benefit: aspect ratio optimization allowed by demountability



High-field side Lower Hybrid exploits favorable physics for robust penetration + Launcher survivability



- Developed for 24/7 tokamak to study PMI: VULCAN*
- Launchers integrated into axisymmetric inner wall
- Placing launcher at good-curvature + quiescent SOL → controlled launcher PMI
- Launch point optimized near null point
 - Maximized radial propagation when poloidal field is minimum.



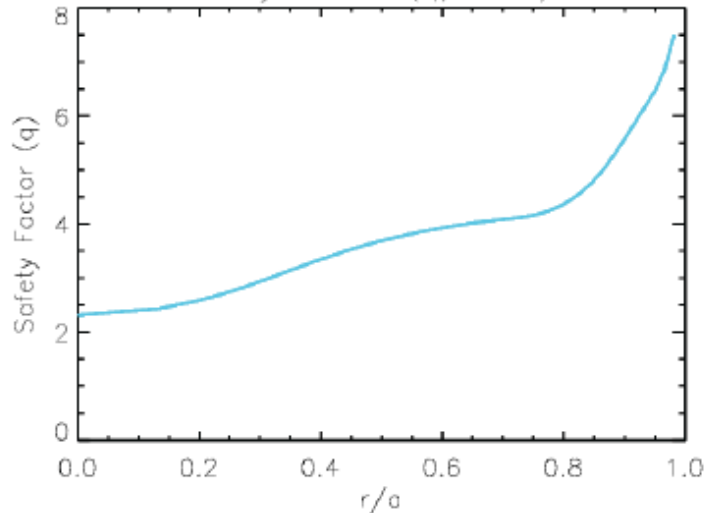
Synergistic benefit: High-efficiency mid-radius current drive →



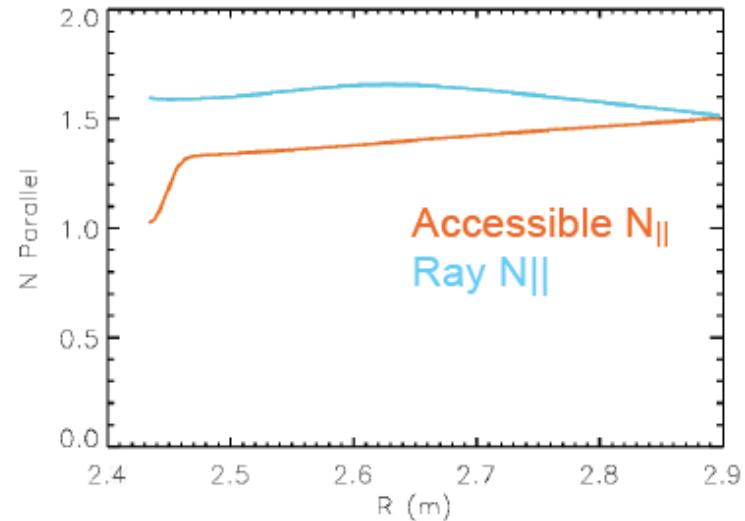
SS scenario at lower bootstrap fraction ~80%



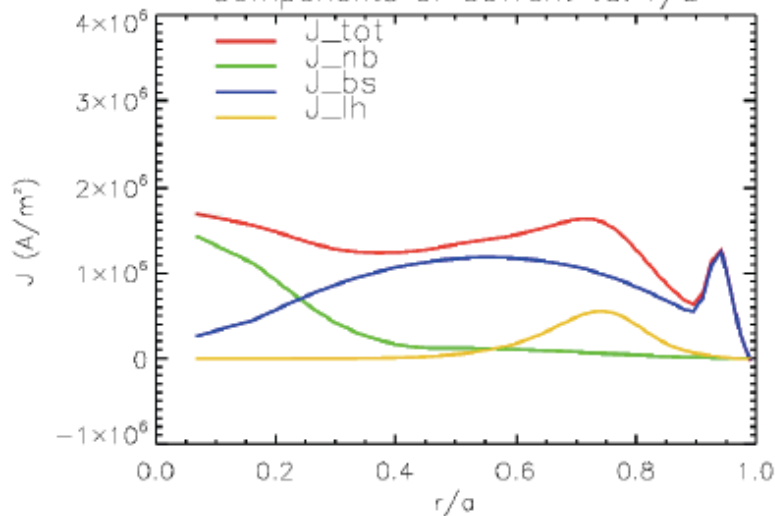
Safety Factor (q) vs. r/a



N_{\parallel} vs. R



Components of Current vs. r/a



$N_{\parallel} \sim 1.5$ is damping at 10 keV.

Cannot push N_{\parallel} lower due to accessibility and fast-wave conversion concerns.

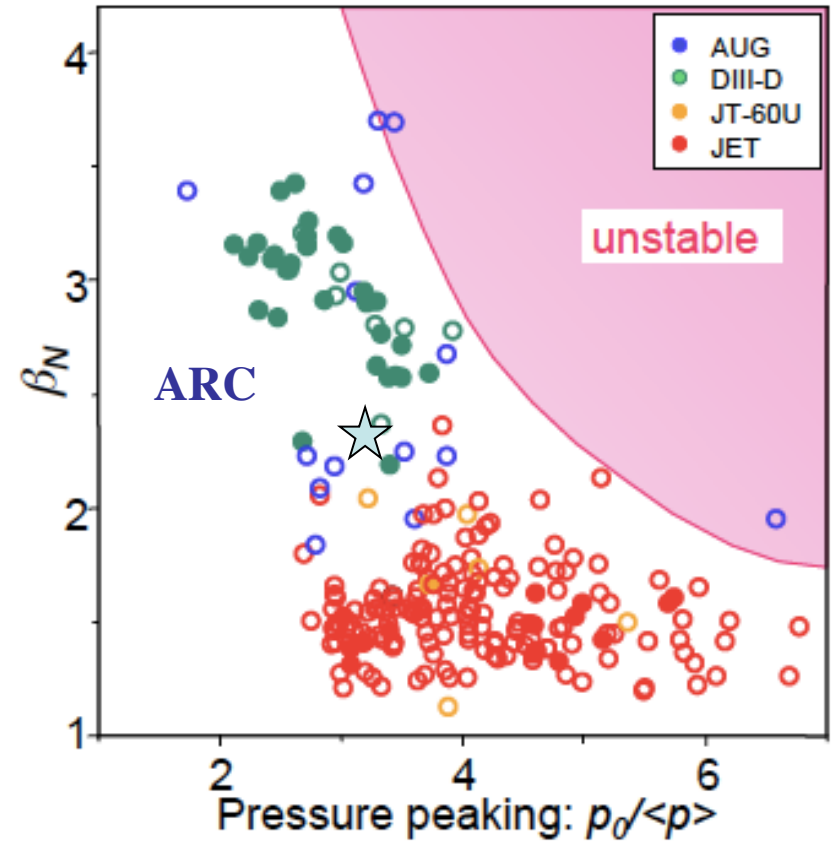
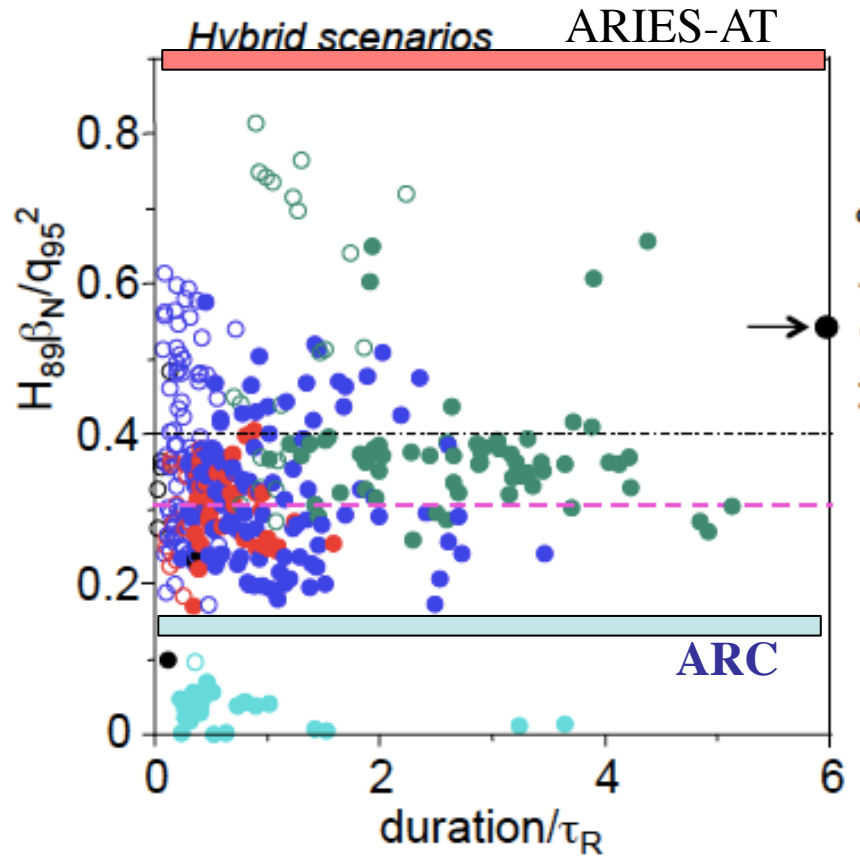
→ 10 keV volume averaged reactor optimal for efficient LHCD at mid-radius.

→ Favors smaller reactors.

High field permits high fusion gain with reduced scenario requirements →



Shifts risk from plasma physics to magnets



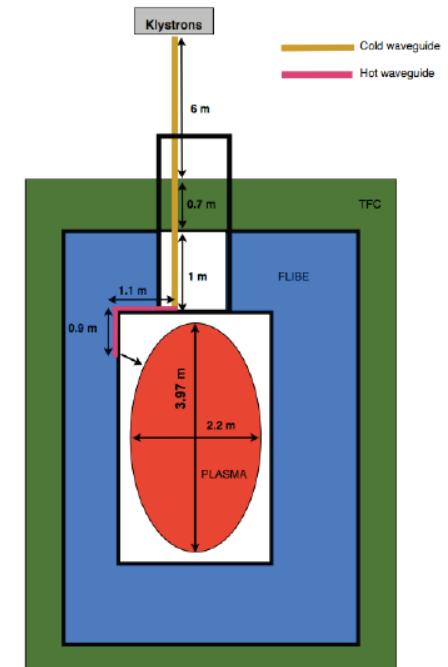
B ~ 9.2T + <T> ~ 10 keV + high η_{CD} → High gain + robust steady-state + $Q_e \sim 5$



Parameter	Result
Fusion Power	511 MW
LHCD Coupled Power	20 MW
Q_p	25
B_T	9.2 T
I_p^*	7.66 MA
I_{CD}	1.26 MA
f_{BS}	83.6%
η_{CD}	$0.37 \times 10^{20} \text{ AW}^{-1}\text{m}^{-2}$
q_{95}	~6

$$Q_e = \frac{\eta_{th}((1 + M_n)P_{fusion} + P_{heat} + P_{dissipated})}{\frac{P_{coils}}{\eta_e} + P_{LH} + P_{pmp}}$$

Parameter	Result
Q_e	5.12
P_{th}	640 MW*
P_e	270 MW
Plant efficiency	42%



Location	Transmitted Power
Wall plug	55.6 MW
Klystrons	27.8 MW
Cold waveguide	24.0 MW
Hot waveguide	22.4 MW
RF launcher	20.0 MW

Demountability → Liquid immersion blanket → reduce solid waste ~x50



fusion REACTOR

Legend

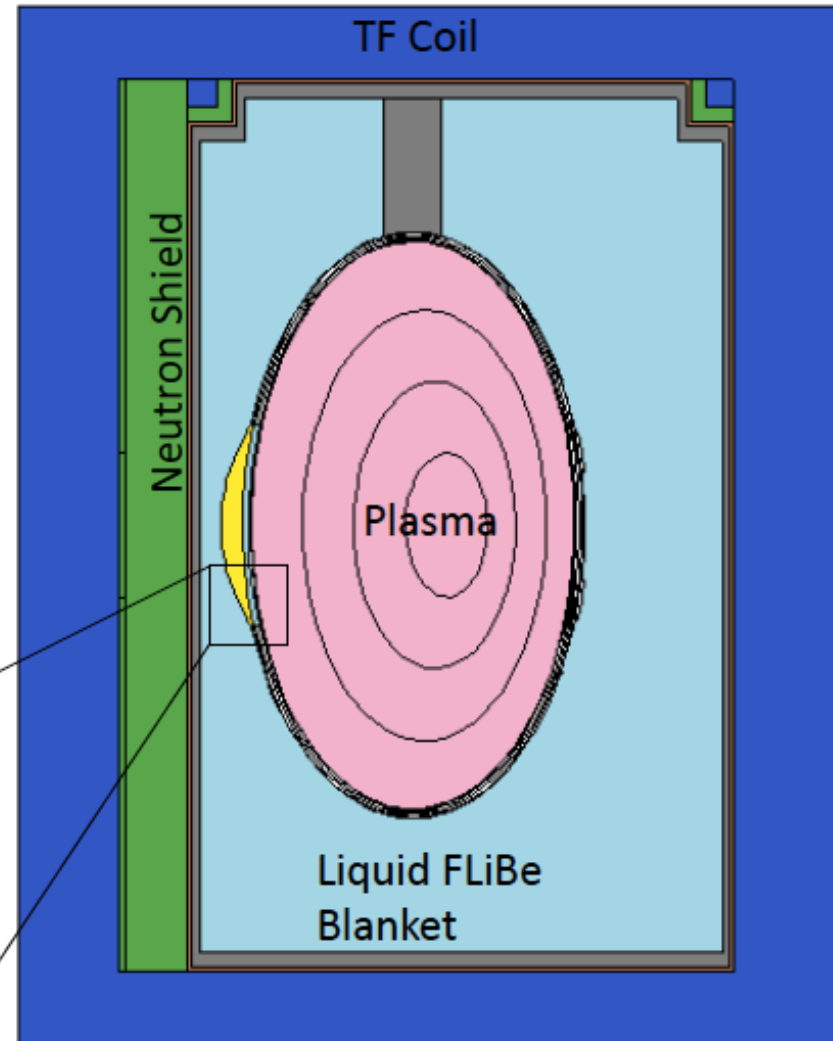
- Green – ZrH₂
- Brown – Vacuum (Insulating Gap)
- Dark Grey – Inconel 718
- Red – Beryllium*
- Yellow – Tungsten
- Light Blue – 90% ⁶Li Enriched FLiBe
- Dark Blue – YBCO + Steel Support
- Pink – Plasma

Midplane Tungsten

Neutron Shield

Cooling Channel

*not structural material

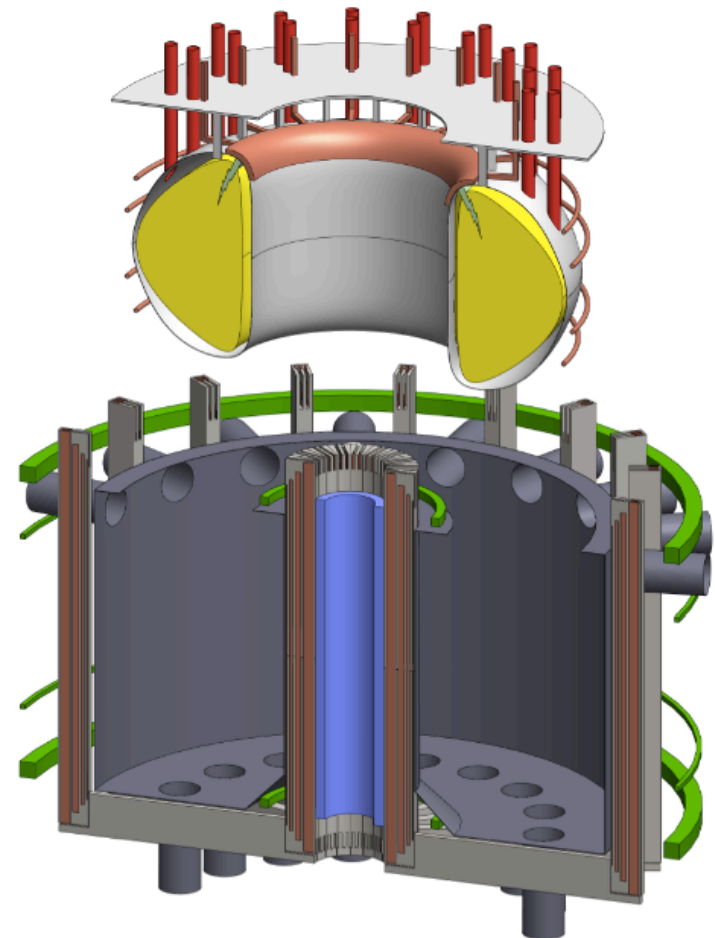
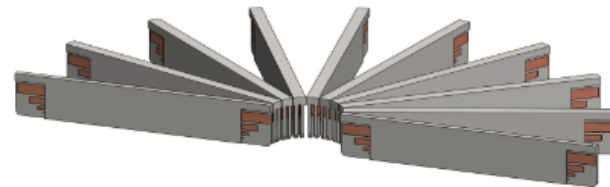
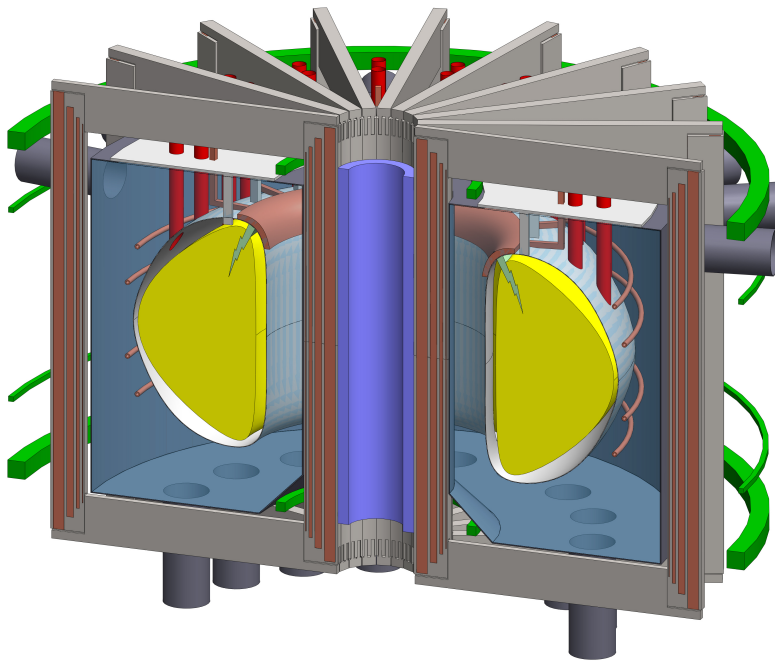


Full modular replacement: no connections ever made inside TF



Transition FNSF → DEMO

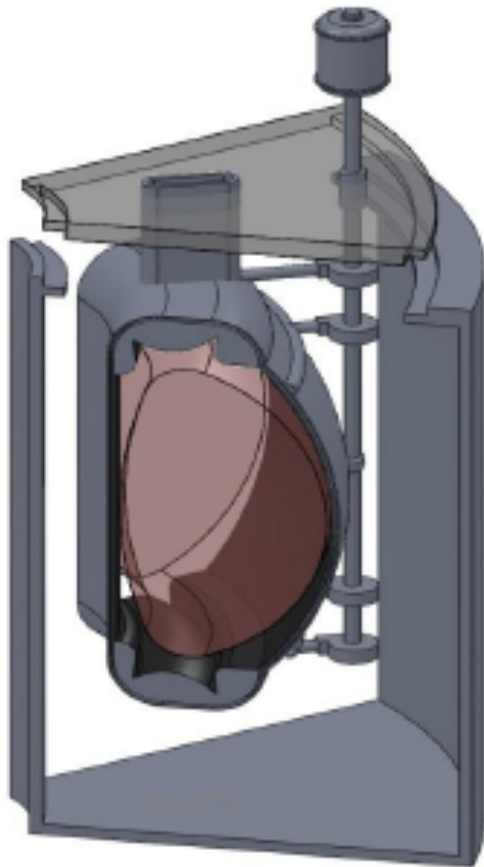
- $R=3.3\text{m}$, $R/a=3$, $B=9.2\text{T}$
- $P_f/A \sim 3.3 \text{ MW/m}^2$, $A \sim 180 \text{ m}^2$
- VV/core can be single lifted
- All construction/QA offsite



Simplified single-fluid cooling scheme at high temperature like molten-salt reactors



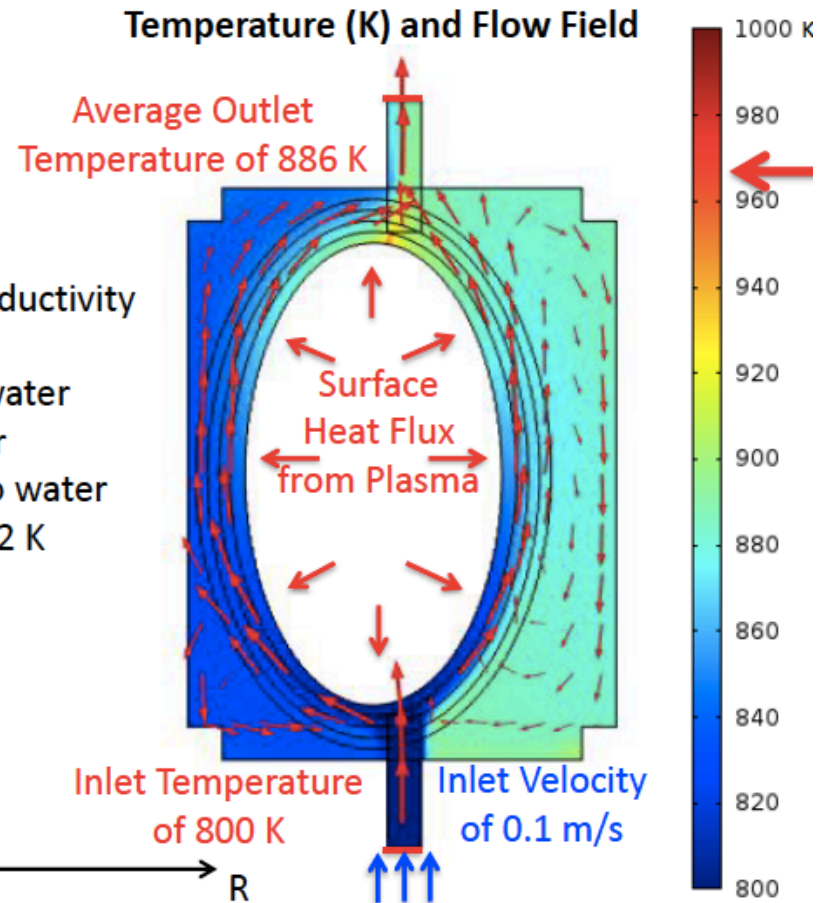
$P_{\text{heat}}/S \sim 0.65 \text{ MW/m}^2$ matched by Alcator C-Mod



fusion reactor

FLiBe Properties

- Low electrical conductivity
- Low toxicity
- Twice density of water
- Similar C_p to water
- Similar viscosity to water
- Melting point : 732 K

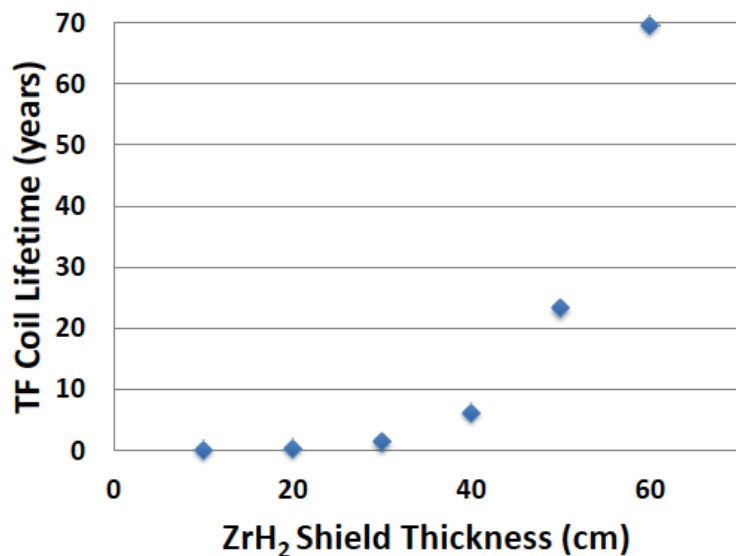


Design activity indicates acceptable TF lifetime and TBR.

Vacuum vessel has dpa limit rather than blanket

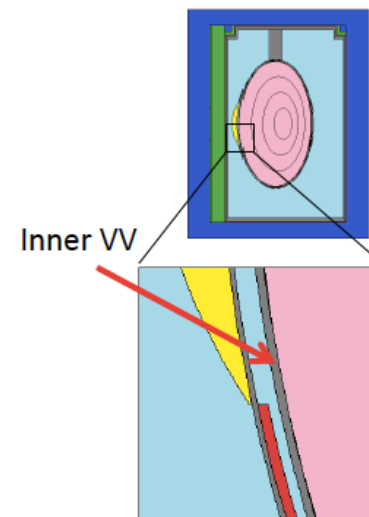


Use 90% Enriched ${}^6\text{Li}$ FLiBe with 2cm Be
Multiplier to Achieve TBR of 1.14



Inner VV Thickness (cm)	Blanket TBR	Channel TBR	Total TBR
0.5	0.931	0.263	1.194
1	0.890	0.268	1.158
1.5	0.864	0.276	1.140
2	0.822	0.280	1.102

Material Layer	Alphas (appm)	Displacements per Atom
Tungsten FW	4	14
Inner VV	320	43
Outer VV	180	27
Be Multiplier	3100	15
FLiBe Blanket	N/A!	N/A!
Tungsten Shield	0.5	4
Blanket Tank	0.1	0.02
ZrH ₂ Shield	0.003	0.008



New high-T superconductors can provide the path to smaller & sooner fusion: Higher B + Detachable coils



Sub-cooled YBCO tapes

Can nearly double B (up to stress limits of structure)

Small tape-to-tape joints → coils can be demounted

$R/2 \rightarrow \text{Volume}/8 \rightarrow \$/8 !$

Eliminate sector (pie-wedge) maintenance

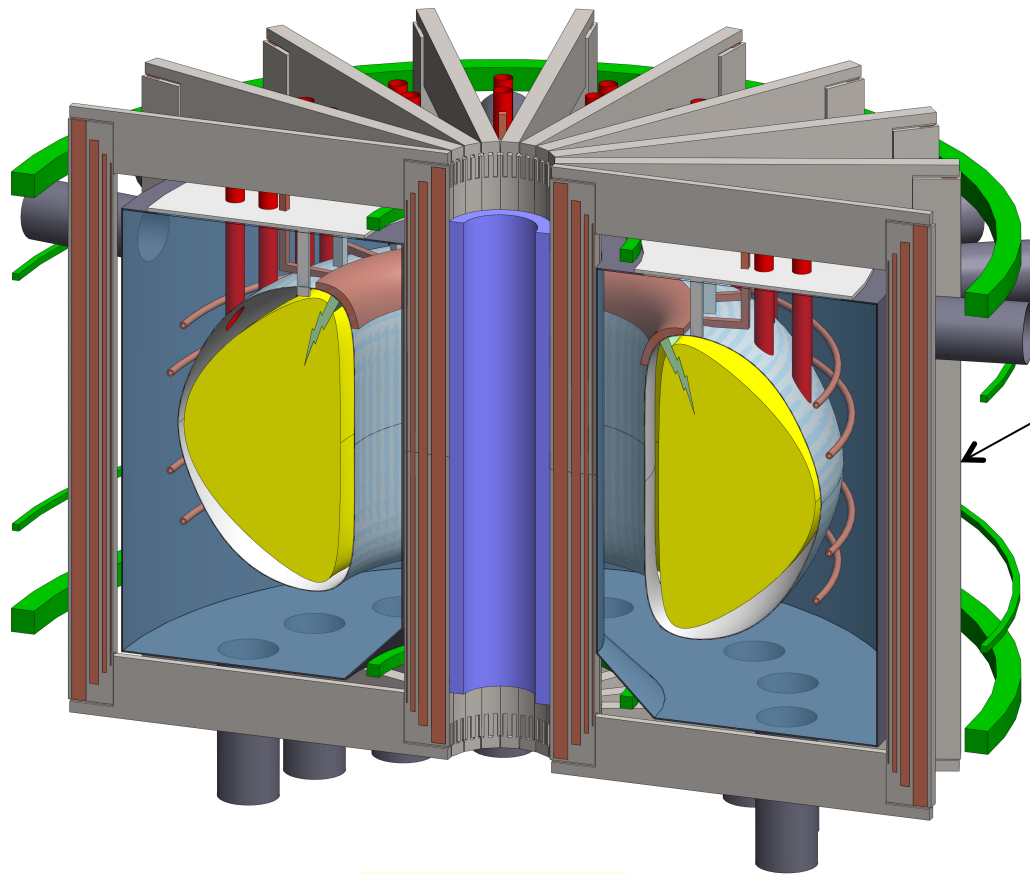
Away from operating limits

Modular replacement of smaller internal parts

More easily constructed and maintained fusion device at small size but with reliable high gain



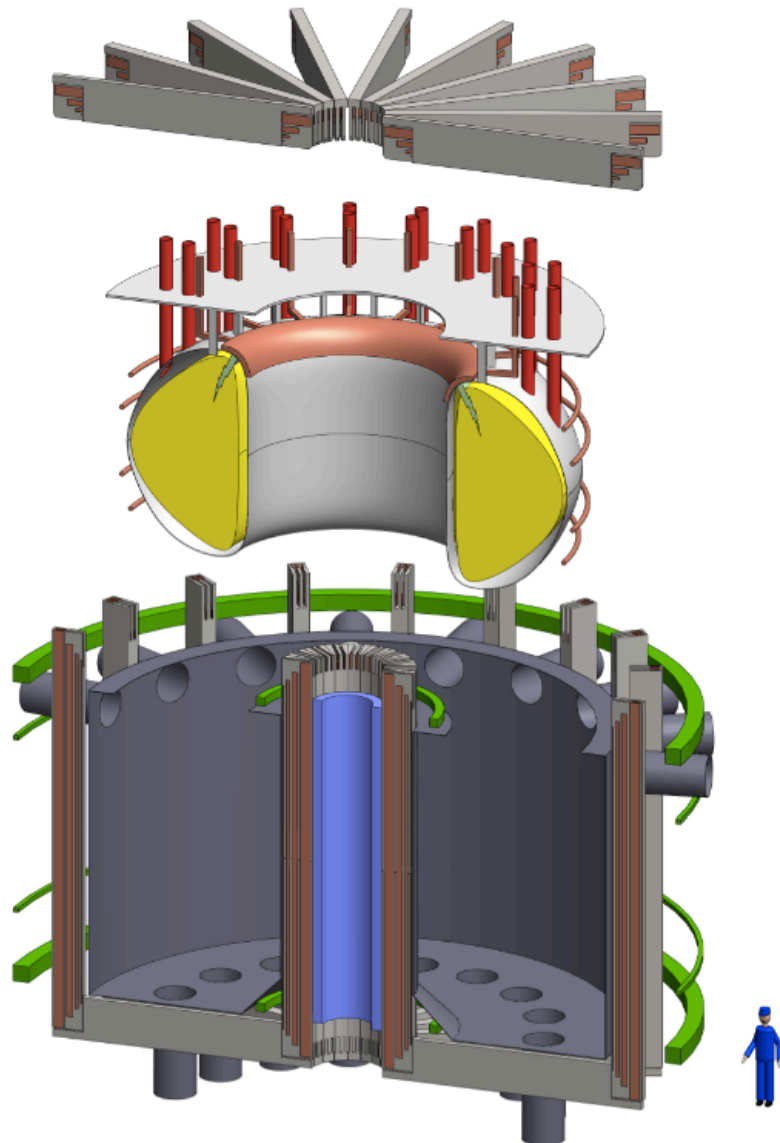
Key innovations towards achieving design goals



Integrated YBCO + structure to achieve 9.2 T on axis without large electrical costs

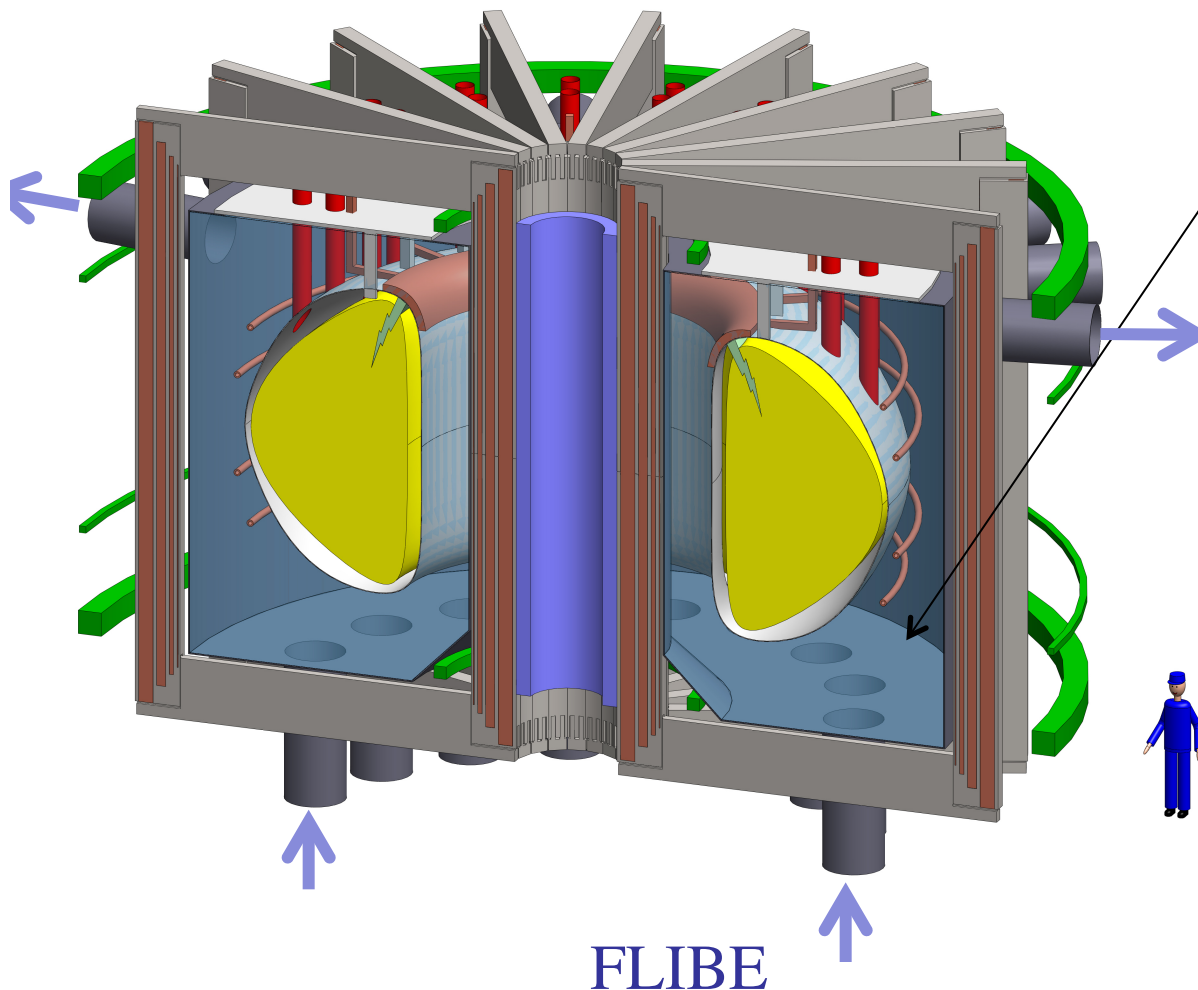
R=3.2 m

Key innovations towards achieving design goals



Demountable coils →
Modular replacement
of vacuum vessel +
components → full
off-site construction
+ QA of all internal
components →
No connection ever
made inside TF
**= Paradigm shift to
standard sector
maintenance**

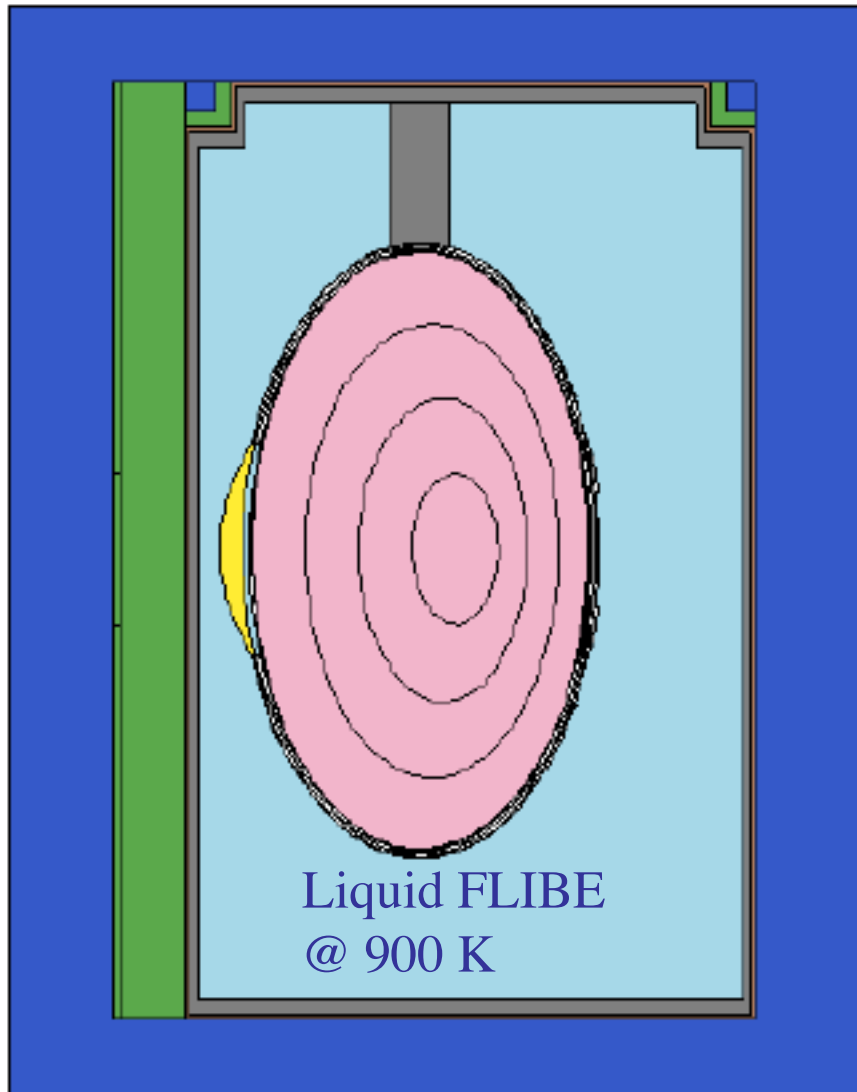
Key innovations towards achieving design goals



Immersion liquid
FLIBE blanket → No
materials radiation
damage in blanket →
~50-fold reduction in
solid waste → full
coverage high-TBR
blanket

FLIBE

Demountable coils → Attractive liquid immersion blanket



Key Features

Tritium breeding ratio: 1.15

Excess T in FPY: ~3 kg

High thermal efficiency

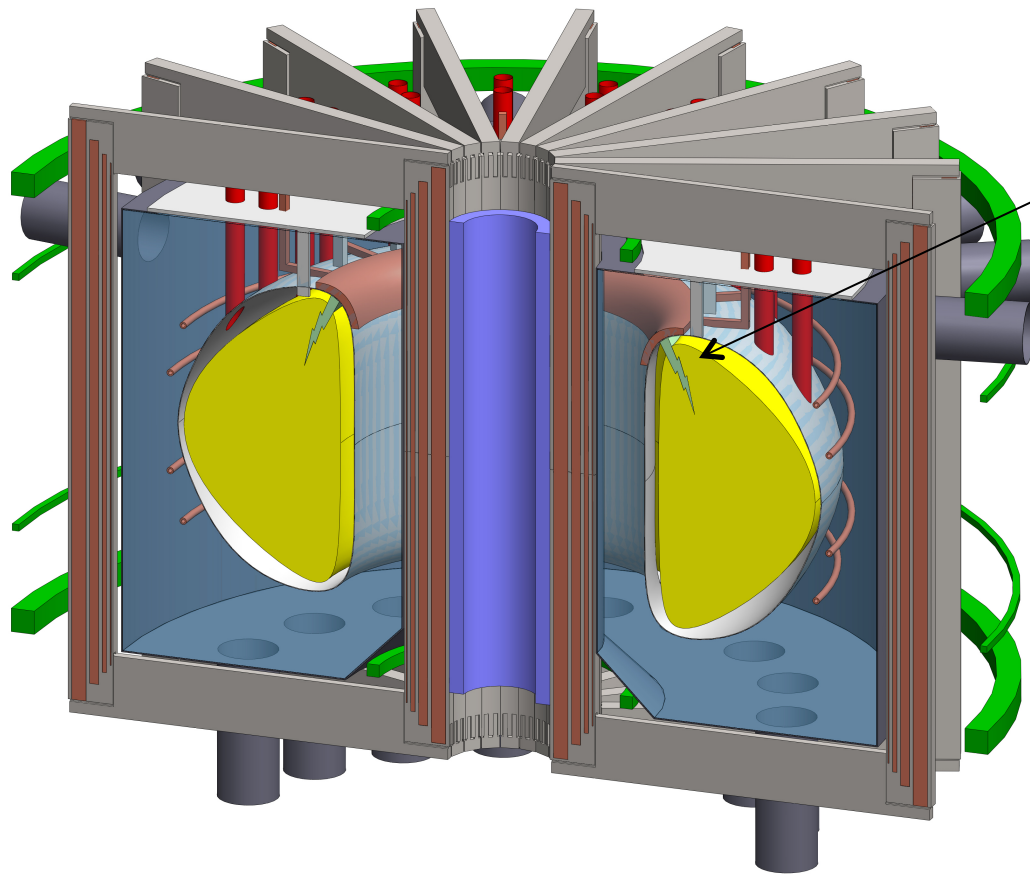
Low recirculating power

30+ year lifetime of coils from radiation damage

Solid waste reduced x50 compared to standard blanket



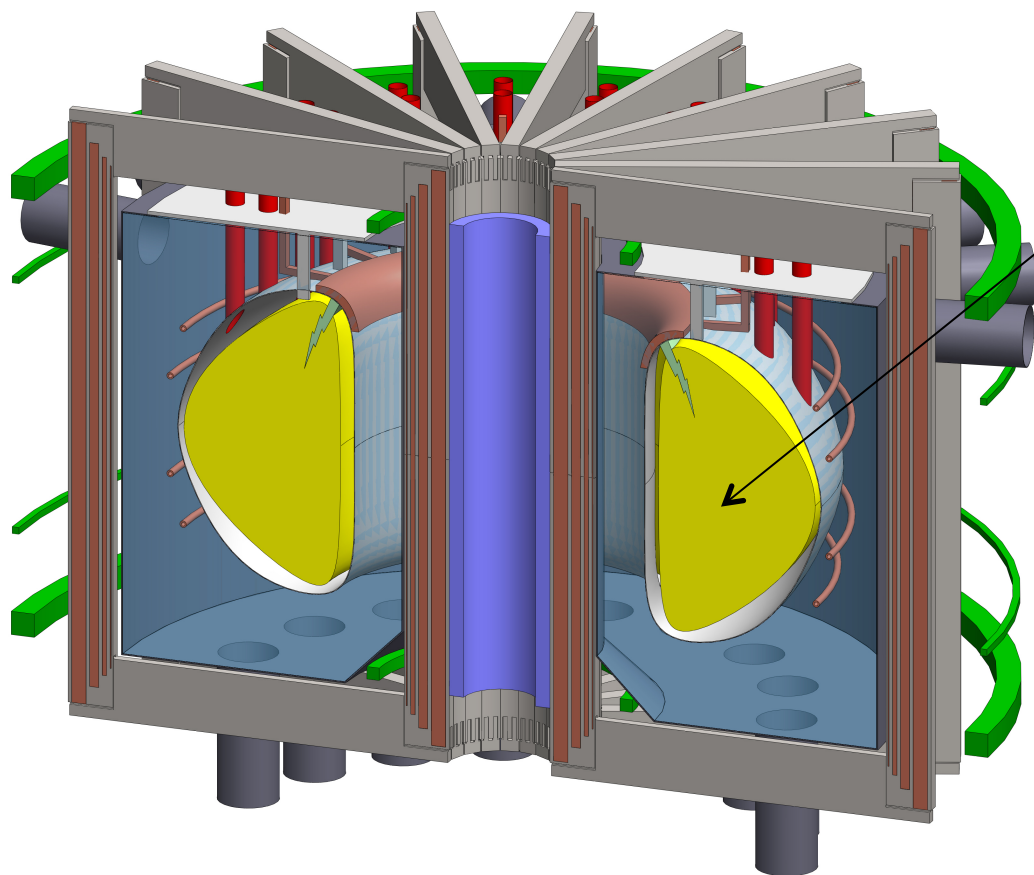
Key innovations towards achieving design goals



Lower Hybrid CD with high-field side launch \rightarrow near theoretical max. for CD efficiency at mid-radius \rightarrow $\sim 20\%$ external control of current profile



Key innovations towards achieving design goals



~4 keV pedestal not regulated by ELMs →
+ high CD efficiency
→ high fusion gain with moderate bootstrap fraction
= **Robust steady-state scenarios producing ~250 MWe**

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